Process: MODEL TRUCK (Ex 3) Cab Assembly			ECO #: 04-09-55	▲ **Check** ☐ **Work Content** ⬤ **Verify**
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 1 of 9	

1. Check PARTS against BOM

P0000082.JPG

2. Position the CAB BOX upside down with 4 HOLES facing up and position the FLAT SURFACE of the U-BRACE flush with the BOTTOM SURFACE of the CAB BOX aligning the HOLES as shown
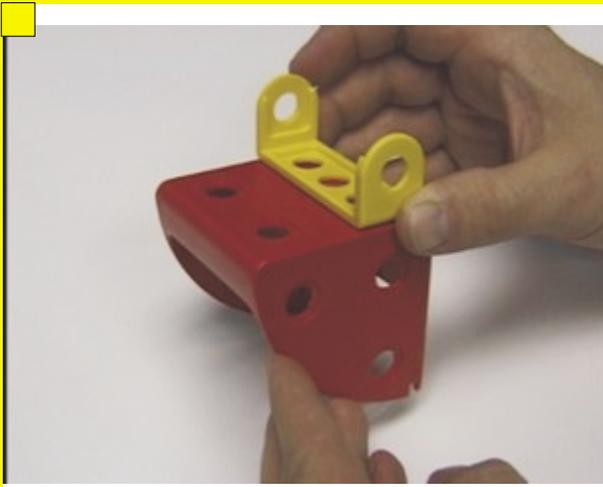
P0000083.JPG

3. Insert SCREW through the LEFT HOLE and secure with NUT on the INSIDE of the CAB BOX

P0000084.JPG

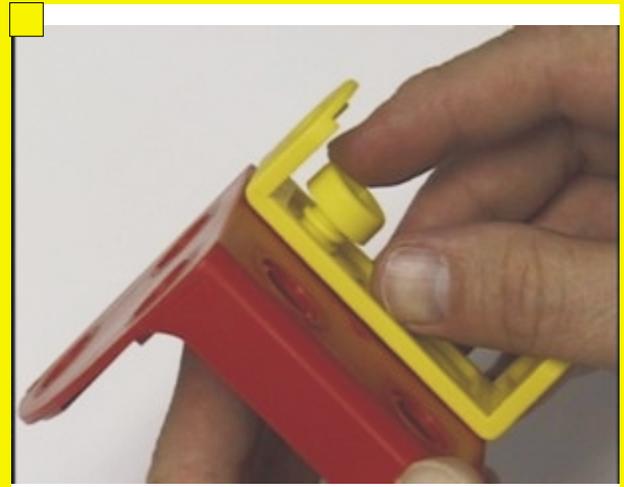4. Tighten SCREW using TORQUE SCREWDRIVER - CAUTION: Do NOT over- tighten!

P0000085.JPG

Process: MODEL TRUCK (Ex 3) Cab Assembly			ECO #: 04-09-55
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▲**Check**   ☐ **Work Content**   ⬤ **Verify**

5. Verify NUT is seated correctly
6. Verify SCREW is tight

P0000086.JPG

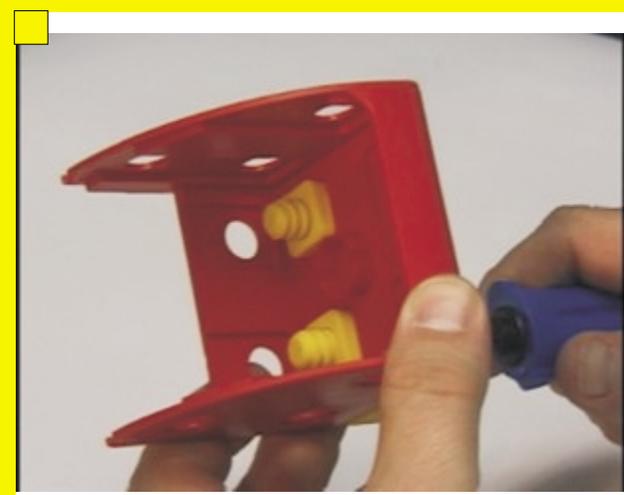| Process: MODEL TRUCK (Ex 3) Cab Assembly			ECO #: 04-09-55	▲ **Check** ⬛ **Work Content** 🔵 **Verify**
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 3 of 9	

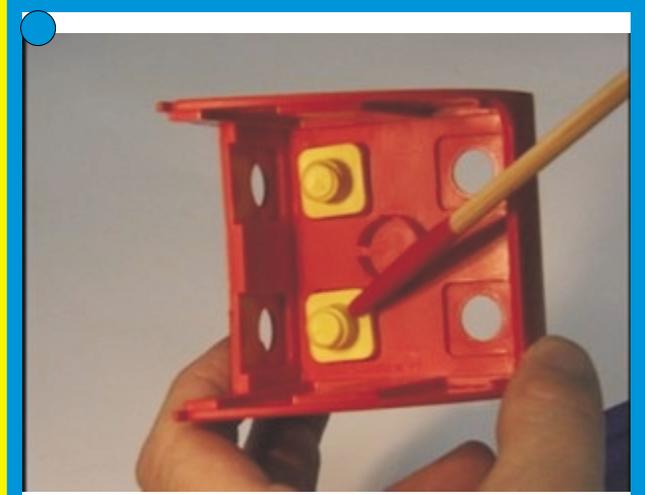| 7. Insert SCREW through the RIGHT HOLE and secure with NUT on the INSIDE of the CAB BOX	8. Tighten SCREW using TORQUE SCREWDRIVER - CAUTION: Do NOT over- tighten!	9. Verify NUT is seated correctly 10. Verify SCREW is tight
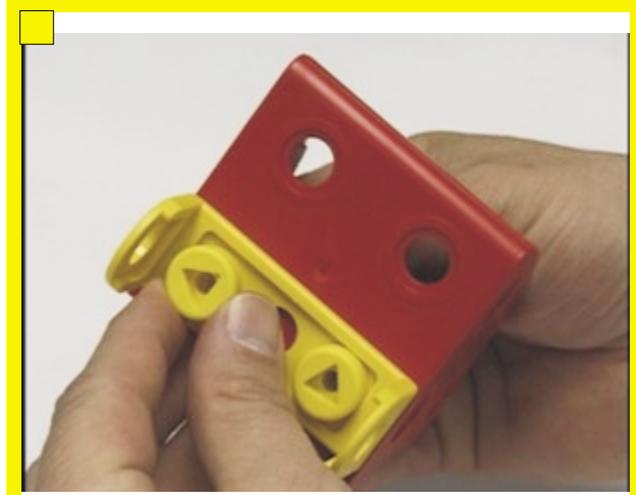
P0000087.JPG

P0000088.JPG

P0000089.JPG

Process: MODEL TRUCK (Ex 3) Wheel Assembly			ECO #: 04-09-55	▲ Check ☐ Work Content ● Verify
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1. Check PARTS against BOM

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P0000090.JPG

2. Hold the RIM with SPOKES facing the ASSEMBLER

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P0000091.JPG

Process: MODEL TRUCK (Ex 3) Wheel Assembly		ECO #: 04-09-55	
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▲**Check**　🟨 **Work Content**　🔵 **Verify**

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3. Slip the TIRE over the RIM with LIP of TIRE flush with SPOKE SIDE of RIM

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P0000092.JPG

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4. Repeat the PREVIOUS 2 STEPS 3X (Creating 4 WHEEL ASSEMBLIES)

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P0000093.JPG

Process: MODEL TRUCK (Ex 3) Wheel Assembly		ECO #: 04-09-55		▲ **Check** 🟨 **Work Content** 🔵 **Verify**
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 6 of 9	

5. Verify each TIRE (4X) is flush with its RIM

P0000094.JPG

LEAN PRACTICE'S WEBSITE: HTTP://WWW.LEANPRACTICES.COM

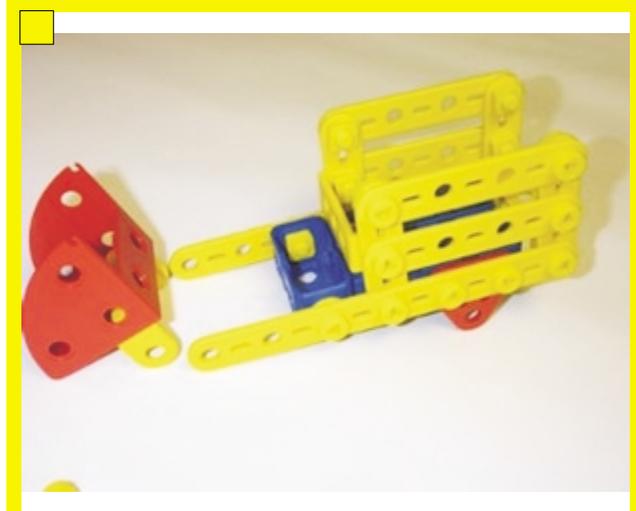| Process: MODEL TRUCK (Ex 3) Truck Body Assembly		ECO #: 04-09-55		▲ Check ■ Work Content ● Verify
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 7 of 9	

6. Check PARTS against BOM

▲
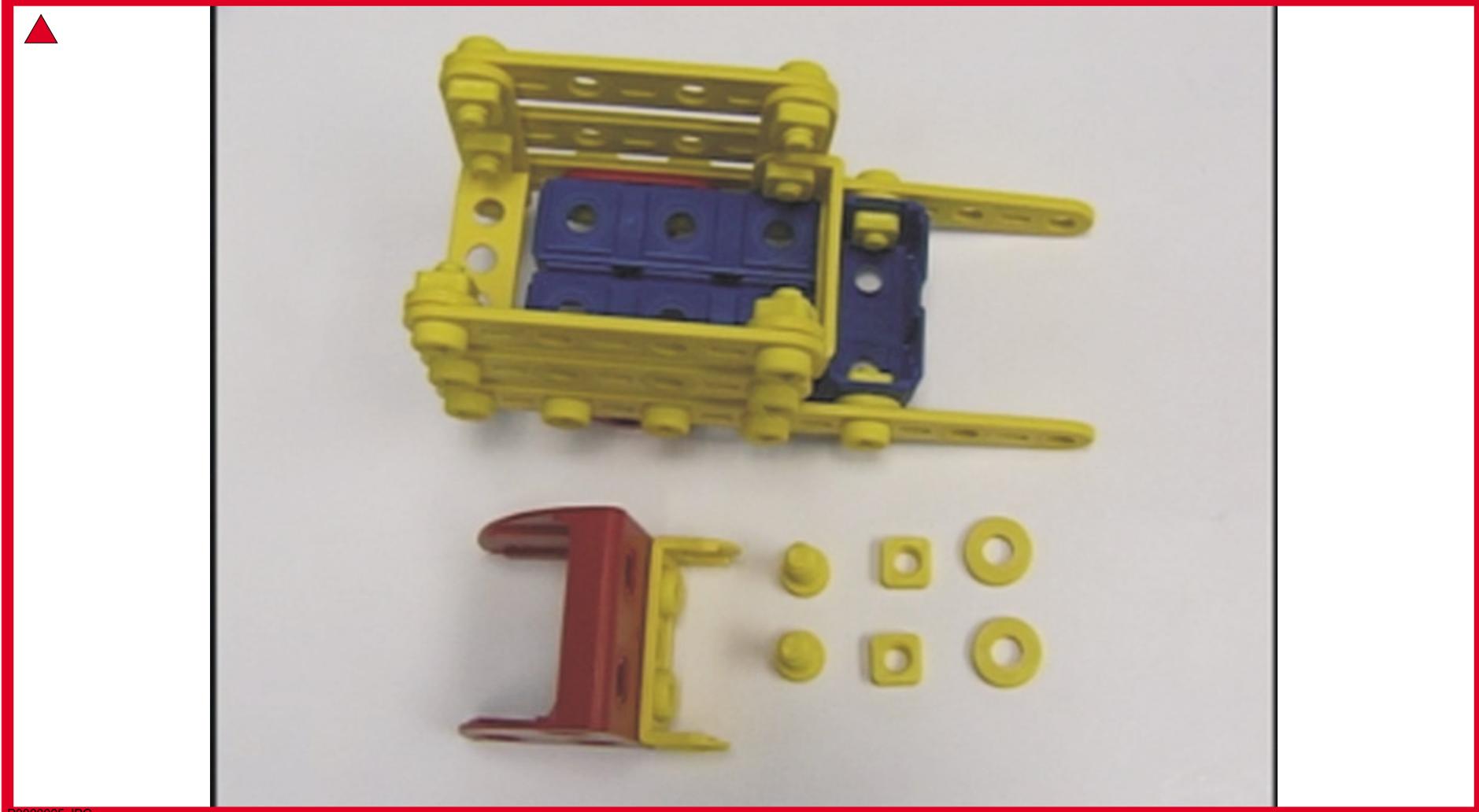
P0000095.JPG

Process: MODEL TRUCK (Ex 3) Truck Body Assembly			ECO #: 04-09-55	▲ **Check** ■ **Work Content** ● **Verify**
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 8 of 9	

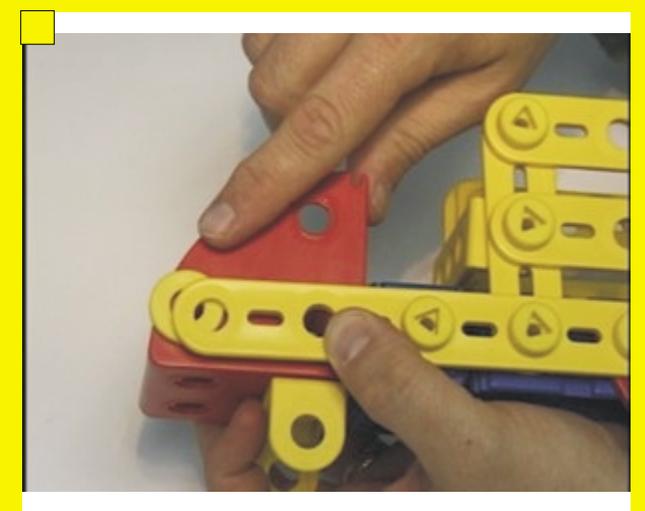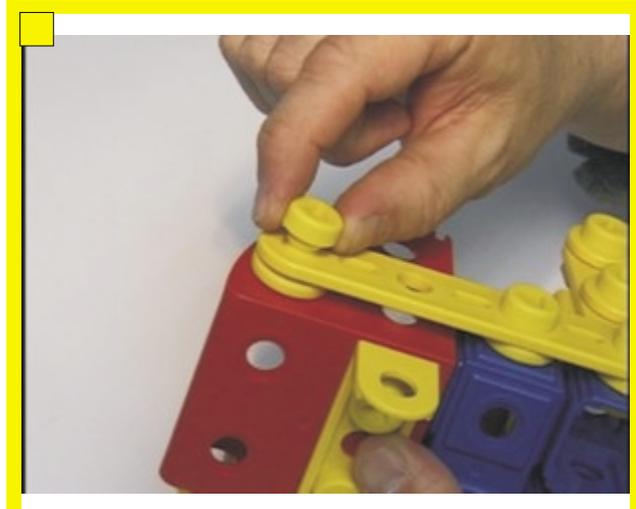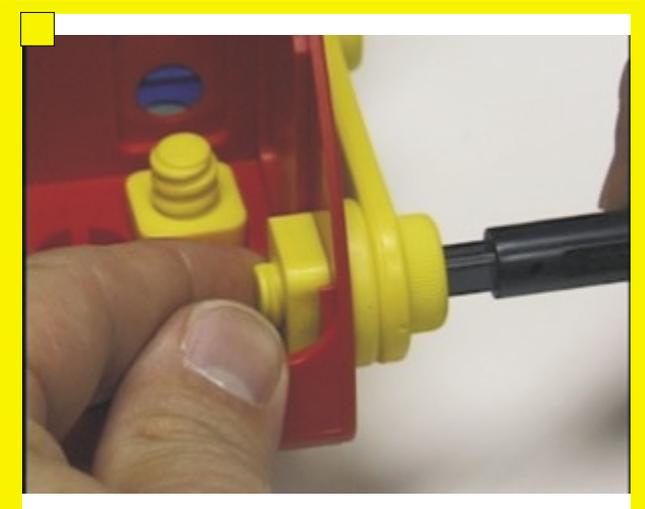| 7. Position the LEFT SIDE of the FRAME toward the ASSEMBLER placing the CAB between the TWO FORWARD HORIZONTAL RAILS as shown	8. Align the FORWARD HOLE of the LEFT SIDE of the CAB with the FORWARD HOLE of the LEFT HORIZONTAL RAIL	9. Align a WASHER between the FORWARD CAB and RAIL HOLES as shown (using the WASHER as a SPACER)
P0000331.JPG	P0000132.JPG	P0000133.JPG
10. Insert SCREW through the FORWARD HOLE in the RAIL, through the WASHER and through the FORWARD HOLE of the CAB	11. Place NUT on SCREW on the INSIDE of the CAB BOX	12. Tighten SCREW using TORQUE SCREWDRIVER - CAUTION: Do NOT over- tighten!
P0000134.JPG	P0000135.JPG	P0000099.JPG
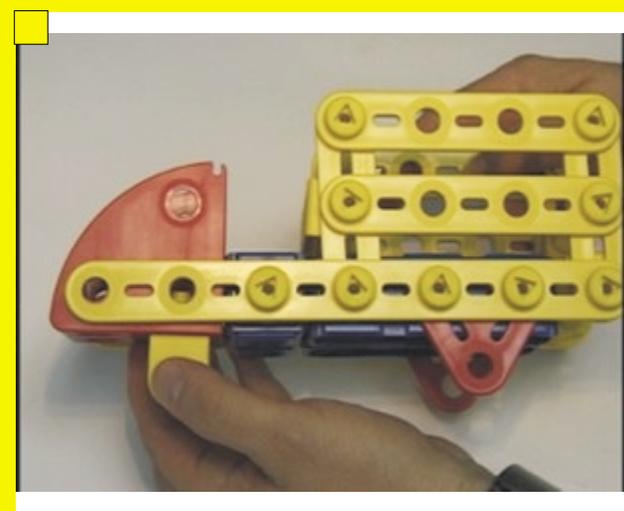
Process: MODEL TRUCK (Ex 3) Truck Body Assembly			ECO #: 04-09-55
VMS#: 1001	Eff.Date: 1 Jan 02	REV: EX 3	Page 9 of 9

▲**Check** ☐ **Work Content** ⬤ **Verify**

13. Verify NUT is seated correctly
14. Verify SCREW is tight

P0000100.JPG